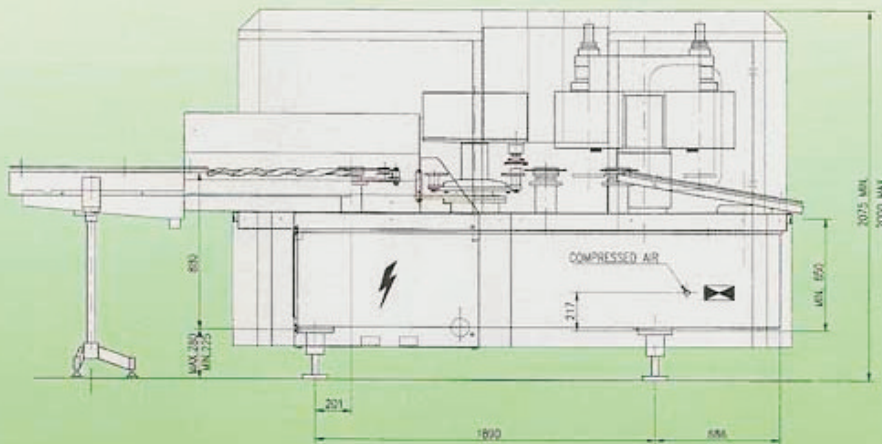


**SOMME**<sup>®</sup>  
S O M M E T R A D E

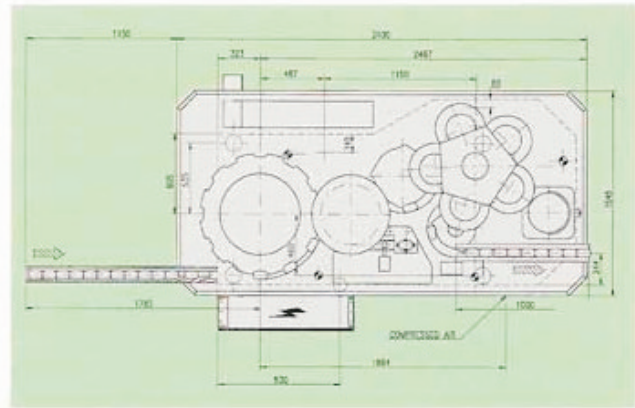
UNIVERSAL SEAMER

MARINA  
424



## Technical Data

Max Diagonal	160 mm
Min-Max Width	45 mm
Min-Max Height	25-100 mm
Rotary clincher	6 pistons
Seaming station	5
Output	200-250 cpm
Power	10 HP
Air	80 l/h 6 Kg/cm <sup>3</sup>
Dimensions	4400 x 1500 x 2200 mm
Volume	15 m <sup>3</sup>
Weight	4800 Kg
Tooling changeover	6-8 hours
Height changeover	10-20 minutes



## Options

- Cam grinding machine.
- Can lifter plate setting gauge.
- Cover marker with stampers.
- Monoblock vacuum filler.

## Description

- Cans feeder with synchronisation timing screw.
- Cover feeder with fingers chain.
- Clinching station with 6 piston allowing overfilling up to 10 mm.
- Clinching chucks with magnets for tin plate cover and special guide for aluminum covers.
- Clinching centerers to avoid deformation of overfilled cans.
- Seaming carousel with 5 independent pulleys.
- Fast attack seaming technology (5 turns /seam).
- Pre-curling roll to even the covers flange specially in the curve zones.
- 4 seaming rolls: (1) pre-curling, (1) 1<sup>st</sup> operation y (2) 2<sup>nd</sup> operation.
- Electronic speed variator and PLC for control & synchronisation in the line.
- Safety guards according to CE regulations.



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# SOMMETRADE

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